



## P38D

### TECHNICAL DATA

Max crimping dia <sup>1)</sup>	2"6SP
Max crimping dia with master dies (mm/inch)	109/4.3
Max crimping force (KN)	3500
Max crimping force (tonnage)	350
Cycle time 10 mm (s) <sup>2)3)</sup>	4
Hydraulic hose size (inch)	2"6SP
Industrial hose size (inch)	3.42 *
Die set series	32
Max opening (mm) <sup>4)</sup>	+32
Max opening without dies (mm)	132
Master die D/L (mm)	99/80
Master die D/L (inch)	3.90/3.15
Motor Power (KW/HP) <sup>3)</sup>	4.0/5.5 1.5/2.0 (400V 3 Phase)
Oil tank volume	40 L

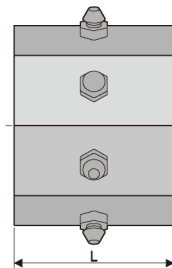
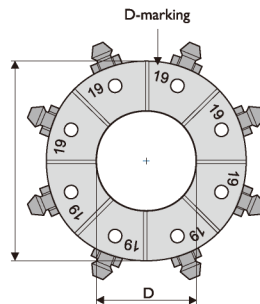
### DIMENSIONS (LxWxH)

Machine (mm)	680x600x1430
Machine (inch)	26.8x23.6x56.3
Packaged (mm)	820x1250x980
Packaged (inch)	32.3x49.2x38.6

### WEIGHT

Machine (kg/lbs)	350/772
Packaged (kg/lbs)	380/838

\* ACCORDING TO THE FITTING.



- 1) With standard dies. Crimping range can be increased with special dies.
- 2) Theoretical with 10 mm cycle.
- 3) 3-phase/1-phase
- 4) Maximum opening is the total die travel. Add this value to the minimum crimping diameter of the die set used. The result is the maximum opening of the machine with die set in place.

### FEATURES

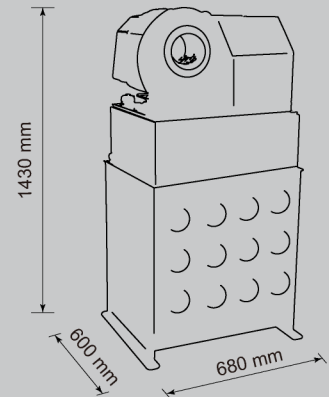
- Digital Precision Control
- Quick Change Tool and Die rack
- 2" 6SP Hydraulic Hose
- Pump Made In Germany by Voith
- TUV CE Approved

### OPTIONS

- Back stop device
- Camera and monitor
- Customized die sets
- Customized voltage
- Customized Logo
- 110V/220V 1 Phase
- 230V/440V/480V 3 Phase

### CONTROL

Precision Digital Control



### DIE SET 32-SERIES

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
*18506/10	10	55	10.0-12.0
*18506/12	12	55	12.0-14.0
18506/14	14	55	14.0-16.0
18506/16	16	55	16.0-19.0
18506/19	19	55	19.0-22.0
18506/22	22	70	22.0-26.0
18506/26	26	70	26.0-30.0
18506/30	30	70	30.0-34.0
18506/34	34	75	34.0-39.0
18506/39	39	75	39.0-45.0
18506/45	45	90	45.0-51.0
18506/51	51	90	51.0-57.0
18506/57	57	100	57.0-63.0
18506/63	63	110	63.0-69.0
18506/69	69	110	69.0-75.0
*18506/74	74	110	74.0-80.0
*18506/78	78	110	78.0-87.0

\* Optional die sets at additional cost

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