CRIMPING | SERVICE | P32S

P32S

FEATURES

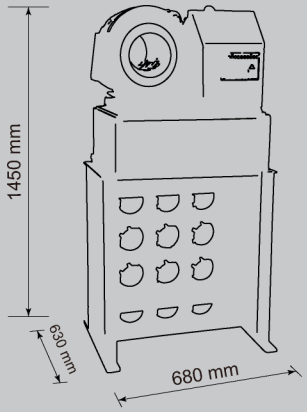
- Digital Precision Control
- Quick Change Tool and Die rack
- Up to 20 Die storage
- Crimp Counter included
- Energy Saving and Safety Operation
- TUV CE Approved

OPTIONS

- Back stop device
- Camera and monitor
- Custmized die sets
- Custmized voltage
- Custmized Logo
- 110V/220V 1 Phase
- 230V/440V/480V 3 Phase

CONTROL

Micro Control



TECHNICAL DATA

Max crimping dia (mm/inch) [1]	87/3.42
Max crimping dia with master dies (mm/inch)	109/4.3
Max crimping force (KN)	2800
Max crimping force (tonnage)	280
Cycle time 10 mm (s) [2] [3]	4
Hydraulic hose size (inch)	2 *
Industrial hose size (inch)	3.42 *
Die set series	33
Max opening (mm) [4]	+32
Max opening without dies (mm)	132
Master die D/L (mm)	99/80
Master die D/L (inch)	3.90/3.15
Motor Power (KW/HP) [3]	4.0/5.5 1.5/2.0 (400V 3 Phase)
Oil tank volume	45 L

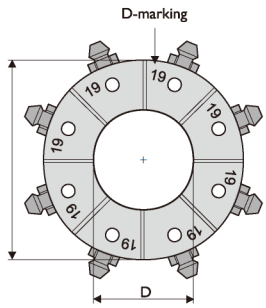
DIMENSIONS (LxWxH)

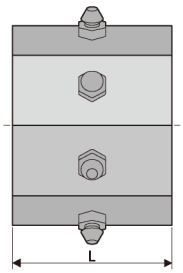
Machine (mm)	680x630x1450
Machine (inch)	26.8x24.8x57.1
Packaged (mm)	940x1010x1560
Packaged (inch)	37.0x39.8x61.4

WEIGHT

Machine (kg/lbs)	320/705
Packaged (kg/lbs)	350/772

*** ACCORDING TO THE FITTING.**





1) With standard dies. Crimping range can be increased with special dies.
2) Theoretical with 10 mm cycle.
3) 3-phase/1-phase.
4) Maximum opening is the total die travel.Add this value to the minimum crimping diameter of the die set used. The result is the maximum opening of the machine with die set in place.

DIE SET 32-SERIES

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
*18506/10	10	55	10.0-12.0
*18506/12	12	55	12.0-14.0
18506/14	14	55	14.0-16.0
18506/16	16	55	16.0-19.0
18506/19	19	55	19.0-22.0
18506/22	22	70	22.0-26.0
18506/26	26	70	26.0-30.0
18506/30	30	70	30.0-34.0
18506/34	34	75	34.0-39.0
18506/39	39	75	39.0-45.0
18506/45	45	90	45.0-51.0
18506/51	51	90	51.0-57.0
18506/57	57	100	57.0-63.0
18506/63	63	110	63.0-69.0
18506/69	69	110	69.0-75.0
*18506/74	74	110	74.0-80.0
*18506/78	78	110	78.0-87.0

* Optional die sets at additional cost