CRIMPING | SERVICE | P28E

FEATURES

- Full Automatic Control with Foot pedal
- Quick Change Tool and Die rack
- Energy Saving and Safety Operation
- Ideal for elbow 90 degree fittings
- Compact Design

OPTIONS

- Digital Contol
- Siemens Touch Control
- Back stop device
- Pressure Control
- Camera and monitor
- Custmized die sets
- Custmized voltage
- Custmized Logo
- 110V/220V 1 Phase
- 230V/440V/480V 3 Phase
- 12V/24V DC

CONTROL

- Electrical Control

P28E

TECHNICAL DATA

Max crimping dia (mm/inch) [1]	58/2.28
Max crimping dia with master dies (mm/inch)	70/2.76
Max crimping force (kN)	2200
Max crimping force (tonnage)	220
Cycle time 10 mm (s) [2] [3]	4
Hydraulic hose size (inch)	1 1/2" 4SP
Industrial hose size (inch)	2"
Die set series	S6
Max opening (mm) [4]	+28
Max opening without dies (mm)	98
Master die D/L (mm)	70/80
Master die D/L (inch)	2.76/3.15
Motor Power (KW/HP) [3]	2.2/3
Oil tank volume	27 L

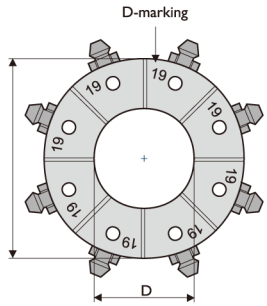
DIMENSIONS (LxWxH)

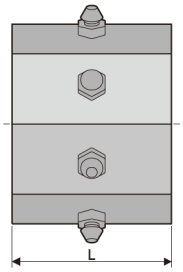
Machine (mm)	600x430x520
Machine (inch)	23.6x16.9x20.5
Packaged (mm)	700x530x620
Packaged (inch)	27.6x20.9x24.4

WEIGHT

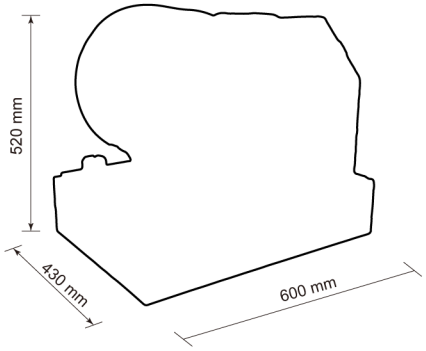
Machine (kg/lbs)	150/331
Packaged (kg/lbs)	165/364

*** ACCORDING TO THE FITTING.**





1) With standard dies. Crimping range can be increased with special dies.
2) Theoretical with 10 mm cycle.
3) 3-phase/1-phase
4) Maximum opening is the total die travel.Add this value to the minimum crimping diameter of the die set used. The result is the maximum opening of the machine with die set in place.



DIE SET S6-SERIES

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
*18506/10	10	55	10.0-12.0
*18506/12	12	55	12.0-14.0
18506/14	14	55	14.0-17.0
18506/17	17	55	17.0-20.0
18506/20	20	55	20.0-24.0
18506/24	24	55	24.0-28.0
18506/28	28	75	28.0-32.0
18506/32	32	75	32.0-36.0
18506/36	36	75	36.0-40.0
18506/40	40	90	40.0-44.0
18506/44	44	90	44.0-50.0
18506/50	50	90	50.0-52.0
18506/52	52	90	52.0-58.0
18506/58	58	90	58.0-64.0

* Optional die sets at additional cost

Products images & Specifications may alter prior official notice at any time.